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K6A 1K7
Canada

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RBW6205G08931-3G

Job Sheet 186964



Part No: RBW6205G08931-3G

Job Qty: 1 ea

Part Name: Main Rotor Scissor Coupling Remove Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G08931-3G Rev.0 IPP Rev. A 18.10.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs	12/14/18	12/14/18	0.00	0.20	Small Fab-9		MLL
110	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC5		
120	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	N/R		N/R
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Glue placard RBW6205G08931-3G-7 to RBW6205G08931-3G-5 foam as per DWG. 2-Glue foam to case and
Descriptions: pack case as per DWG.

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1450-E	Case	1 Ea (1 ea)	90-Start up Operation	5129700
RBW6205G08931-3G-3	Bottom Foam use in case APP-1450-E	1 Ea (1 ea)	90-Start up Operation	5128702
RBW6205G08931-3G-5	Lid Foam use in case APP-1450-E	1 Ea (1 ea)	90-Start up Operation	5128701
RBW6205G08931-3G-7	Location Placard	1 Ea (1 ea)	90-Start up Operation	5139790
RBW6205G10151-3G-PO	Pusher	1 Ea (1 ea)	100-Small Fab	5141704
RBW6205G10251-3G-PO	Threaded Rod	1 Ea (1 ea)	100-Small Fab	5141702
RBW6205G10351-3G-PO	Guide	1 Ea (1 ea)	100-Small Fab	5141718
RBW6205G10451-3G-PO	Threaded Rod	1 Ea (1 ea)	100-Small Fab	5141722
RBW6205G10551-3G-PO	Hammer	1 Ea (1 ea)	100-Small Fab	5137795
RBW6205G10651-3G-PO	Stop	1 Ea (1 ea)	100-Small Fab	5137797

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1450-E	1	23	0
	RBW6205G08931-3G-3	1	1	0
	RBW6205G08931-3G-5	1	1	0
	RBW6205G08931-3G-7	1	0	0
100-Small Fab	RBW6205G10151-3G	1	0	0
	RBW6205G10251-3G	1	0	0
	RBW6205G10351-3G	1	0	0
	RBW6205G10451-3G	1	0	0
	RBW6205G10551-3G	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Part Specifications

Specifications could not be found.

Plex 11/23/18 11:01 AM Dart.lajeunesse.marie

**Container No: S146888****Part: RBW6205G08931-3G****Job No: 186964****Serial No/Batch: S146888**

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/22/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

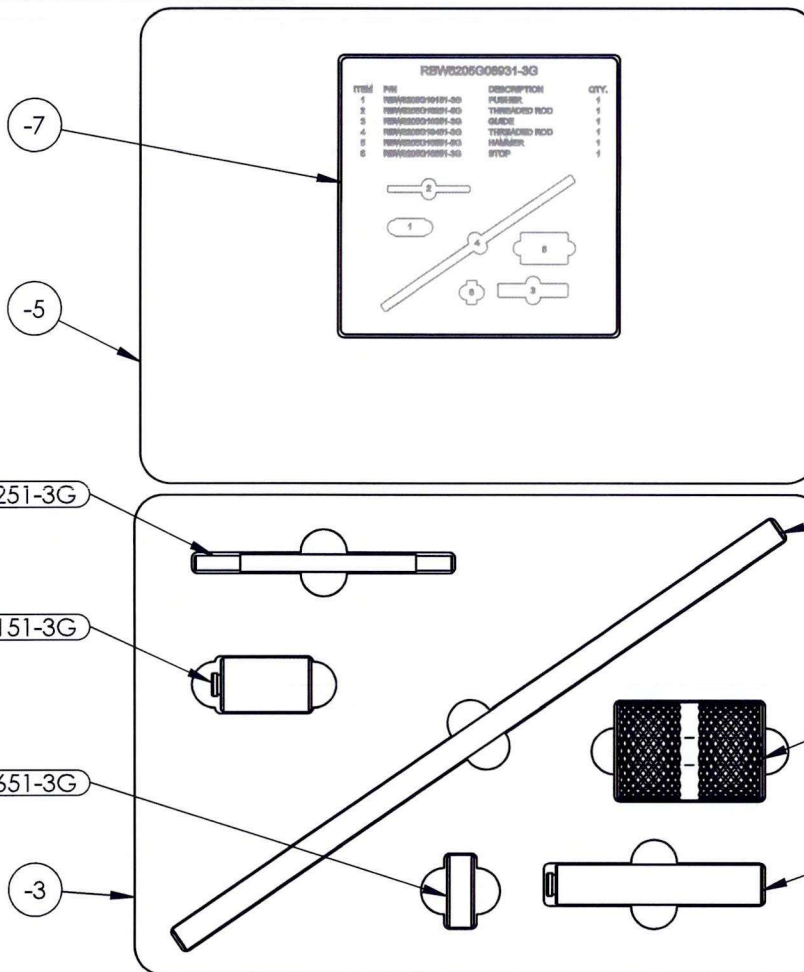
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐		☐	Pressure/Forced	☐	Temperature/Cure
Design ☐	☐	Operator ☐		☐	Bending	☐	Set-up
Doc/Data ☐	☐	Offset/Setup ☐		☐	Centre Not Concentric	☐	BOM/Route
Equip/Tooling ☐	☐	Supplier ☐		☐	Cracks	☐	Broken/Damage/Defect
Handling/Pre ☐	☐	Training ☐		☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified
Material ☐	☐	Use for Testing ☐		☐	Cuffs	☐	Contamination
Internal Transport ☐	☐	Poor Information ☐		☐	Crushing	☐	Countersink
Tribal Knowledge ☐	☐	Rushing ☐		☐	Heat Treat	☐	Cut Too Short
LOA ☐	☐	Product Improvement ☐		☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear
Substation ☐	☐	Process Improvement ☐		☐	Marks/Chatter	☐	Drill Holes
Past Expiry Date ☐	☐	Manufacturing Process ☐		OTHER : _____			
Misidentified ☐	☐	Past Due ☐					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 186964 MJS
18-11-23

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PUSHER	4140 Q&T	RBW6205G10151-3G	
				1	THREADED ROD	12L14	RBW6205G10251-3G	
				1	GUIDE	4140 Q&T	RBW6205G10351-3G	
				1	THREADED ROD	12L14	RBW6205G10451-3G	
				1	HAMMER	SP	RBW6205G10551-3G	
				1	STOP	SP	RBW6205G10651-3G	
		B/O	-1	1	CASE	PLASTIC, BLACK	PELICAN #APP-1450-E	N/S
		B/O	-3	1	BOTTOM FOAM	Y20, BLACK	4-5/16 X 10-7/16 X 14-15/16 I.R. SPECIALTIES	2
		B/O	-5	1	LID FOAM	Y20, BLACK	1-13/16 X 10-1/4 X 14-11/16 I.R. SPECIALTIES	3
			-7	1	LOCATION PLACARD	PLASTIC	1/16 X 6 X 6	3

RED BARN MACHINE	
TITLE M/R SCISSORS COUPLING R&R	
DWG NO. RBW6205G08931-3G	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/25/2012
SHEET 1 OF 4	